



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D3116-7-0680
Job Sheet 210621



Part No: D3116-7-0680

Job Qty: 1 pcs

Part Name: Seal-68"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/12/20

Job Tracking No:

Due Date: 7/1/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: Dwg. D3116 Rev.B IPP A 02.05.15 New Issue NG IPP Rev:B 10.11.02 as per revA DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	7/1/20		0.00	0.02	Small Fab - 1		JUN 19 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	7/1/20		0.00	0.00	QC 5 - 10		JUN 22 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Packaging 3-1 - Stock - B4B	1 pcs	7/1/20		0.00	0.00	Packaging 3 - 1 - B4B		



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Container No: S283596



Part: D3116-7-0680

Job No: 210621

Serial No/Batch: S283596

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

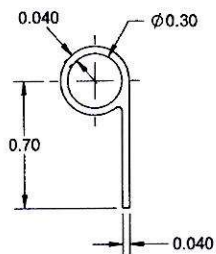
Date: 06/19/20

Plex 6/12/20 3:54 PM Dart.Renwick.Jennifer

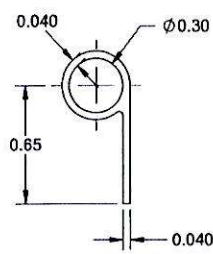
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
130	QC 21 - FG	1 pcs	7/1/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 9
					JUN 22 2020
Part Op 100 - Small Fab - Cut as per dwg D3116					
Descriptions: 110 - QC5- Inspect part completeness to step on W/O					
120 - Identify as per dwg & Stock Location:					
130 - QC21- Final Inspection - Work Order Release					
STG 29					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3116-7	Seal (\$ Per Foot)	5.6660 pcs (5.666 ea)	100-Small Fab - 1	85117	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	D3116-7 ZV	6	0	0	
Part Specifications					
Specifications could not be found.					

Plex 6/12/20 3:54 PM Dart.Renwick.Jennifer

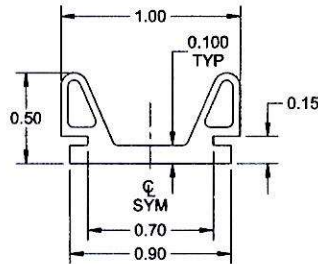
SPECIFICATION CONTROL DRAWING



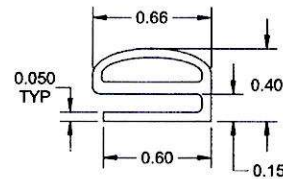
D3116-1 SEAL



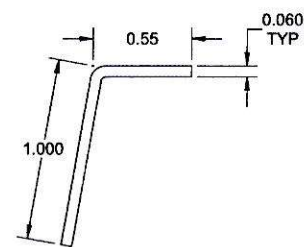
D3116-3 SEAL



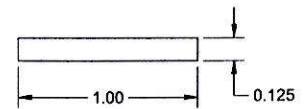
D3116-5 SEAL



D3116-7 SEAL



D3116-9 SEAL



D3116-11 SEAL

D3116-Y-XXXX SEAL
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG OF D3116-1 = D3116-1-0875
10" LONG OF D3116-3 = D3116-3-0100

DART PN	DESCRIPTION	SUPPLIER	SUPPLIER P/N	MATERIAL	COLOUR
D3116-1-XXXX	SEAL	EAGLE COPTERS	2330-08008-00	RUBBER	BLACK
D3116-3-XXXX	SEAL	EAGLE COPTERS	2330-10696-00	RUBBER	WHITE
D3116-5-XXXX	SEAL	EAGLE COPTERS	2330-00132-00	RUBBER	BLACK
D3116-7-XXXX	SEAL	MINOR RUBBER	ZX2054	RUBBER	BLACK
D3116-9-XXXX	SEAL	MINOR RUBBER	ZX1287	RUBBER	BLACK
D3116-11-XXXX	SEAL	MINOR RUBBER	100S-1.00x1/8	SILICONE TAPE 50 DUROMETER PER MIL-R-5847	RED

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WITHOUT NOTICE
WORK ORDER
NO. 210621

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE D3116-X REV. B.SLDPRT

RELEASED

2019 MAY 17
Ecn 18-529

B	REVISED DRAWING TO CURRENT STANDARD; D3116-1/-3/-5 SUPPLIER P/N: 2330-08008-00 WAS 110-004-2, 2330-10696-00 WAS 110-180-1 & 2330-00132-00 WAS 110-031-4; UPDATE SUPPLIER COLUMN; ADDED SEAL DIMENSIONS & NOTE 8	RF	18.01.17
A	NEW ISSUE	CP	02.04.15
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. B
CHECKED	VS	D3116	SHEET 1 OF 1
MFG. APPR.	DD	TITLE	SCALE
APPROVED	VS	SEAL	NTS
DE APPR.	DS	DATE 18.01.17	
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